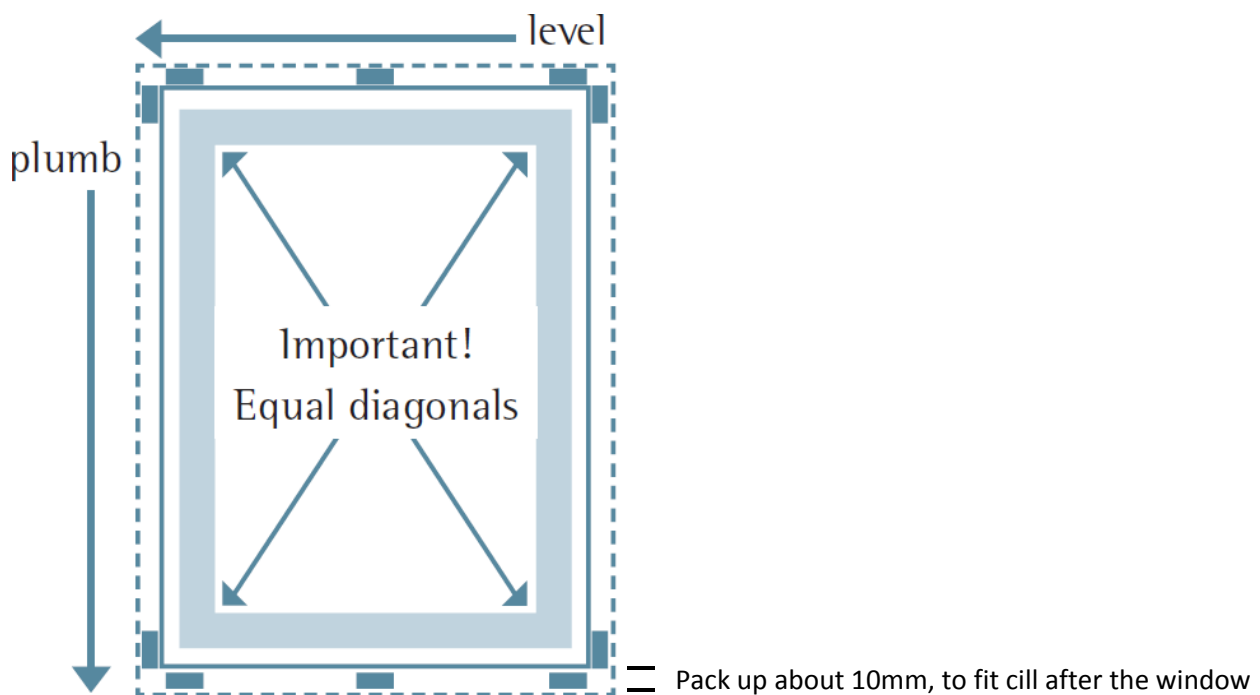


## WINDOW FITTING INSTRUCTIONS



- ❖ The window frame should be fitted into a solid material such as concrete, steel or homogenous wood.
- ❖ Packers should be placed under the horizontal details of the frame and should have a centre measurement between each packer of 500-600 mm.
- ❖ Packers should be made of hard and form-stable materials.
- ❖ Make sure that the entire frame is in plumb. Adjust if necessary.
- ❖ Make sure that the frame is diagonally correct. Adjust if necessary.
- ❖ Use a spirit level to make sure that the frame is not leaning inwards or outwards or is warped.
- ❖ Fixing straps or window anchors should be positioned about 150mm from corners, then no more than 500mm apart. For direct fixing, drill an 8mm hole through the frame for each hammerfix type anchor and a further 14mm diameter hole (only 10 to 15mm deep) for each plastic cover plug.
- ❖ Make sure that the window sash is functioning in all modes: opening, closing and, if relevant; tilting. Adjust if necessary.

### In Addition

Make sure that fittings, window stays, hinges and plastic covers are kept clean and free of construction residue such as plaster, putty, paint and other debris.

To maintain a perfect function, fittings should be cleaned and lubricated according to the included maintenance manual.